

Commercial offer JSC "Vitebskdrev"

Starting its history with a small company founded in 1927, JSC Vitebskdrev is currently one of the largest woodworking enterprises in Belarus. JSC "Vitebskdrev" is a multi-sectoral enterprise, which includes logging, sawmilling, production of woodworking products, as well as production of wood-based panels for various purposes.

At the moment the enterprise produces and sells the following types of products:

- MDF and HDF
- Fiberboard
- Fiberboard colored
- PVC windows and doors
- wooden windows and balcony doors
- double-glazed windows
- plinth, clypeboard, flooring board, casing
- sawn softwood and hardwood
- pallets

A complete production cycle, starting from logging and finishing production of end products allows quality control. To ensure the competitiveness of the products, JSC "Vitebskdrev" developed, introduced and certified a quality management system based on the ISO 9000 series.

Terms of delivery - FCA Vitebsk, by agreement it is possible to deliver products to the Buyer.

Price for production is negotiable. There is a flexible system of discounts depending on the volume of purchased products. In case of interest, we can provide prototypes of products and accompanying documentation.

MDF / HDF

Grinded MDF / HDF is produced on the equipment of IMAL Srl (Italy), Wemhöner (Germany), Andritz (Austria) and meets the requirements of TU BY300187428.005-2013 "Fiberboard of dry method of production". The production capacity of the enterprise is 400 m³ / day.

Physical and mechanical parameters of MDF / HDF:

Name of indicators	Norm for MDF / HDF boards, thickness 8 - 44 mm	
	MDF	HDF
Size, mm.	2440 x 1830 2200 x 1830 2160 x 1830 2150 x 1830 1830 x 1220	
Density, kg/m ³	≥650	Density, kg/m ³
Strength at static bending, MPa not less than	from 23 to 14	Strength at static bending, MPa not less than
Swelling in thickness for 24 hours, % no more	from 35 to 10	Swelling in thickness for 24 hours, % no more

Humidity, %	4-11
Class of formaldehyde emission	E1

Laminated MDF (LMDF) are available both with one-sided and two-sided lamination with a wide color range in agreement with the customer. The structure of the surface of LMDF can be of several types: shagreen, gloss, semi-matt and embossed under wood pores. Laminated plates are used in the production of furniture, furniture facades, wall panels, partitions, as furniture decor elements and so on.

Packing rate of MDF boards

The formed package of plates is pulled together by polypropylene tape. Metal corners are placed in the corners of the foot under the polypropylene tape. The truck loads 11-12 MDF pallets with 80-120 sheets in each, depending on the thickness of the plate.

Fiberboard

Fiberboard wet production method, manufactured on the equipment "ZGODA" (Poland). Fiberboard is produced using mainly the hot pressing technology of the formed fiberboard carpet with the addition of special components and binders, if necessary. The sizing agents are paraffin emulsion and phenol-formaldehyde resin produced by the company "Metadineya" (Russia). The production capacity is 1 000 000 m² / month. Unpainted fiberboards are produced in accordance with GOST 4598-86 "Fibreboard plates." Specifications." Also fiberboard can be manufactured with applying a one-color paint and varnish on the front surface in accordance with GOST 8904-81 "Hardboard with firm paint and varnish coating." Specifications", beige and white colors.

The exact cutting of the slab into a size according to the customer's specification is possible. There are certificates of the Republic of Belarus and the Russian Federation.

Physical and mechanical parameters of fiberboard

Наименование параметра	Nominal value
Length, mm	2745 ± 3 mm
Width, mm	1700 ± 3 mm
Thickness, mm	2,5; 3,2 ± 0,3
Straightness of edges	No more 1 mm per 1 m of length
Perpendicularity of the edges	No more 2 mm per 1 m of length
Density, kg/m ³	850-1100
Bending strength, MPa	No less 38,0
Ultimate tensile strength perpendicular to the plate, MPa	No less 0,30
Humidity, %	4-10
Water absorption by the face surface for 24 hours, %	No higher 11
Swelling in thickness for 24 hours, %	No more 20

Packing rate of fiberboard

Shipment of fiberboard is made in unpacked (loose) and packaged form. The package of fiberboard is installed on a wooden pallet, it is surrounded on the perimeter by blanks from fiberboard waste or billets from fiberboard. Pallet is tied with steel tape using metal corners to protect the upper plates from crumpling with tape.

In the railway covered two-door cars is placed 5 000 plates with a thickness of 3.2 mm and 6 000 plates with a thickness of 2.5 mm without packaging. In the truck transport 11 packages of 150 sheets.

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